



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2971

Job Sheet 178436



Part No: D2971

Job Qty: 20 ea

Part Name: Cross Bolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/29/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A1 IPP B 02.11.04 Re-format; Ø0.875" x 0.058" was Ø0.625" x 0.065" KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Machining-1		MJP 12/07/17
100	Hardinge	20 pcs	6/29/18	6/29/18	0.00	1.00	Hardinge		MJP 12/07/17
120	QC	20 pcs	6/29/18	6/29/18	0.00	0.00	QC8		12/07/17
130	Packaging	20 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		AUG 09 2018
140	QC21-SA	20 Ea	6/29/18	6/29/18	0.00	0.00	QC21		

Part Op 100 - as per Dwg D2971 & Folio FA288
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

DAS
21
9-89

AUG 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.875W.058	6061-T6 Round Tube .875 X .058W	5.6660 ft (.2833 ea)	90-Start up Operation	FM 131541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.875W.058	6	72	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.400Inches + 0.030 - 0.000	3.405 3.400		
2	Crossbolt Spacer	0.875Inches ± 0.010	0.885 0.865	Diameter	
3	Crossbolt Spacer	0.058Inches ± 0.010	0.068 0.048		

Plex 5/31/18 1:12 PM dart.white.jesse



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Container No: S097024



Part: D2971

Job No: 178436

Serial No/Batch: S097024

Revision:

Inspector:

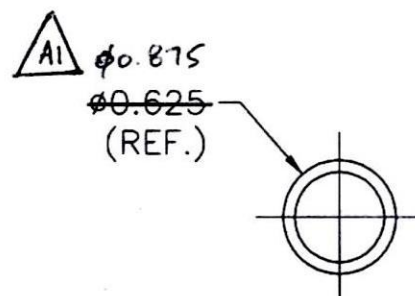
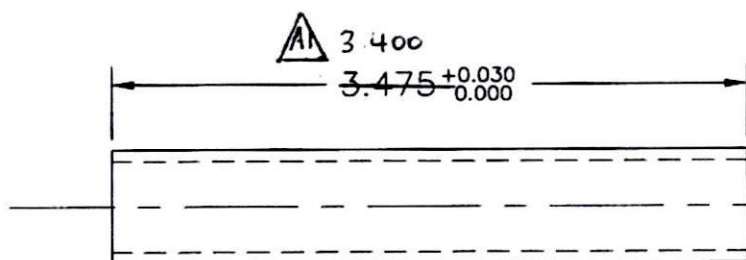
Exp Date:

Instructions: Various STC's

Date: 07/27/18

DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER	SCALE 1:1
A	00.03.13	NEW ISSUE	
A1	4-UP 02.10.30	CHANGE TO 0.875 OD X 0.058 WALL	

RELEASED
00.05.11 *[Signature]*

0.875 DIA X 0.058 WALL 
MATERIAL: 6061-T6 (WW-T-700/6) ~~0.625 DIA. X 0.065 WALL~~
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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